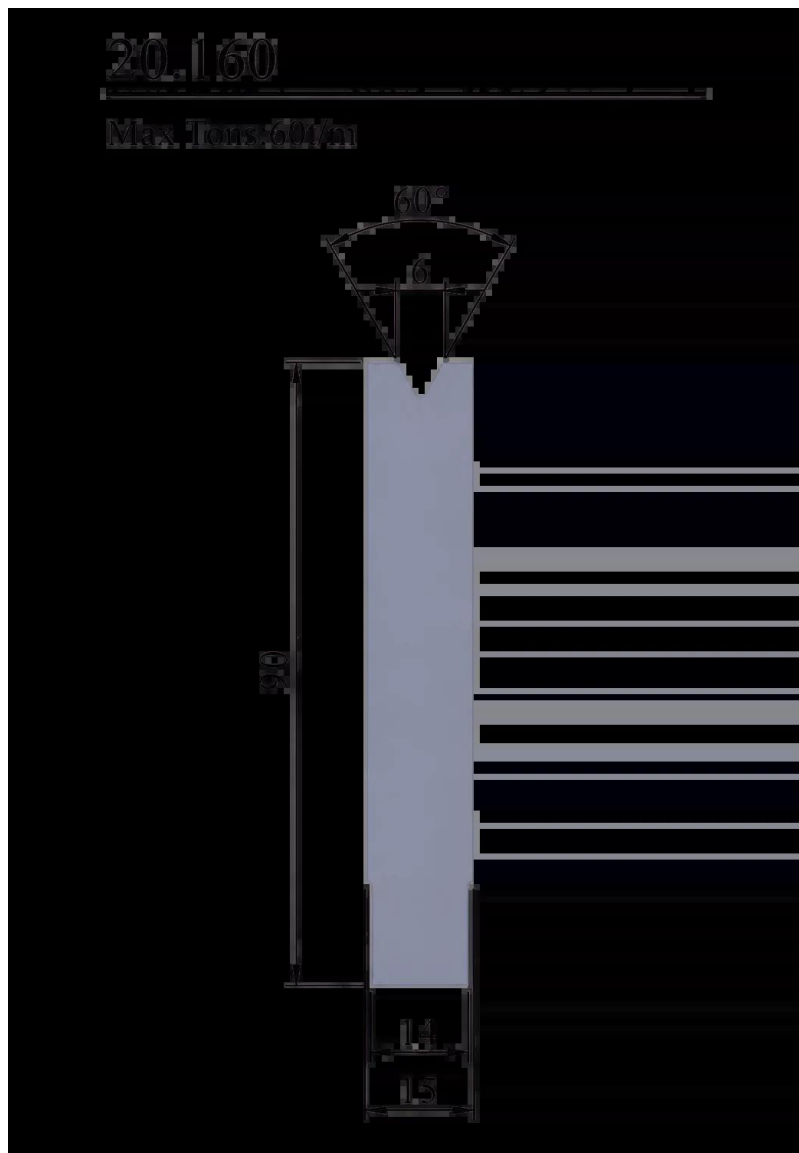




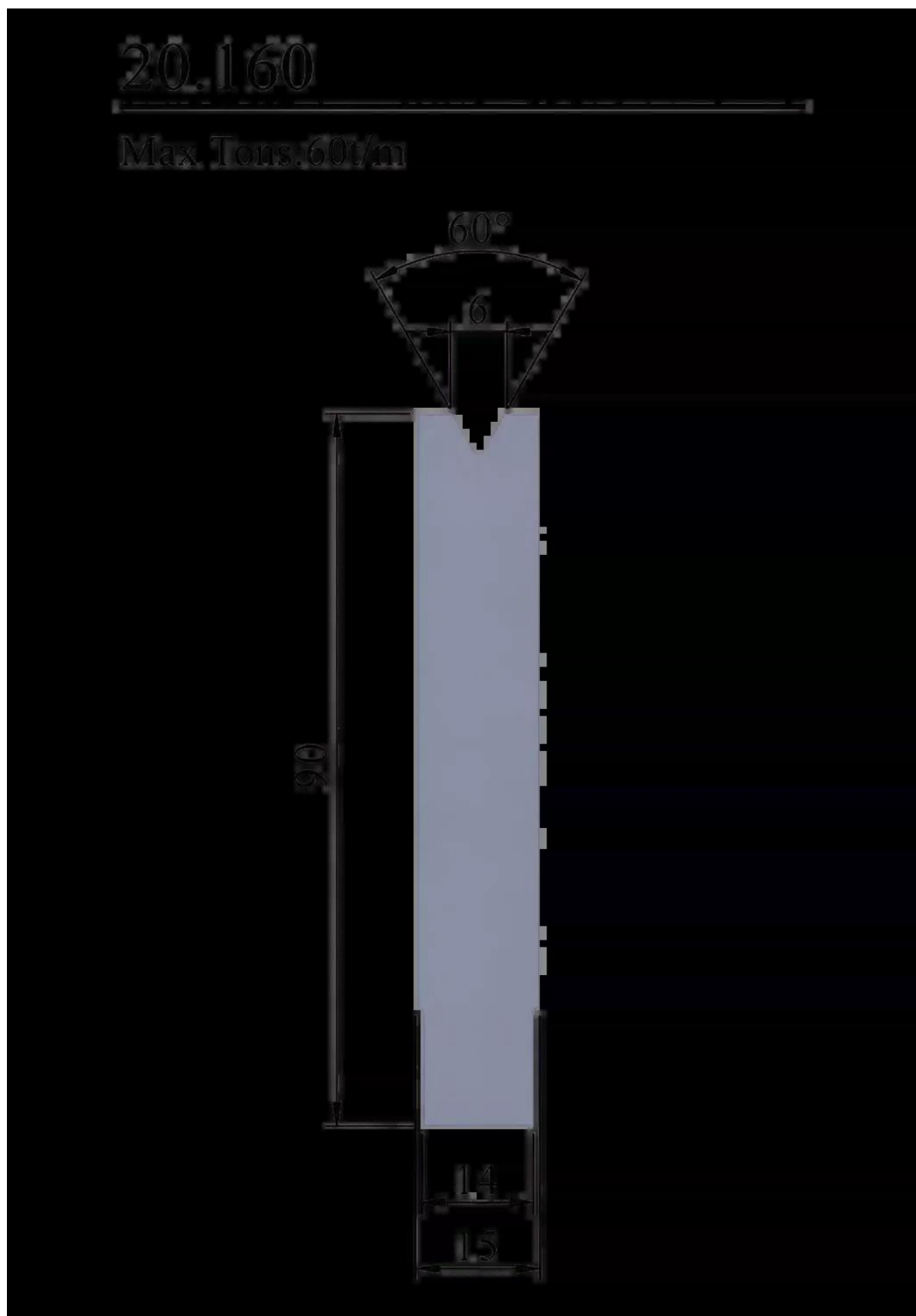
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60° 60T/M 20.160 die





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Press Brake Bottom Die

V Die 20.160

V Bottom Die — V6 / 60° / 60 t/m

Die 20.160 is a bottom tool for press brakes, designed for precise sheet-metal bending using a narrow working groove. Thanks to its compact design and V geometry, it provides stable material guidance during the bending process.

20.160 Die Profile Designation

60 t/m Maximum Tool Load

V6 Working Groove Width

60° Die Groove Angle

Narrow V6 Die for Accurate Bending of Parts Requiring a Small Groove Opening.

Model 20.160 is suitable for applications requiring precision, repeatability and cooperation with a correctly selected punch in a press-brake tooling system.

Key Features

Key Features of Die 20.160

A V-type bottom die is a basic component of press-brake tooling. Proper matching of groove width, angle and tool load capacity directly affects the quality, accuracy and safety of the bending process.

01

V Bottom Die

Bottom tool for a press brake with a V-type working groove.

02

V6 Opening

A narrow 6 mm wide working groove for precision applications.

03

60° Angle

The groove geometry is made at a 60° angle according to the documentation.



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04

60 t/m Load Capacity

The maximum permissible die load is 60 tonnes per metre of length.

05

90 mm Height

The overall tool height is 90 mm.

06

14 / 15 mm Base

The lower mounting width is 14 mm, and the overall base width is 15 mm.

Technical Parameters

Technical Specification of Die 20.160

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.160
Maximum Load	60 t/m
Working Groove Angle	60°
V-Groove Opening	6 mm
Overall Height	90 mm
Lower Section Width	14 mm
Overall Base Width	15 mm

Before purchase, it is worth checking the die's compatibility with the mounting system, the type of mating punch and the parameters of the material intended for bending.