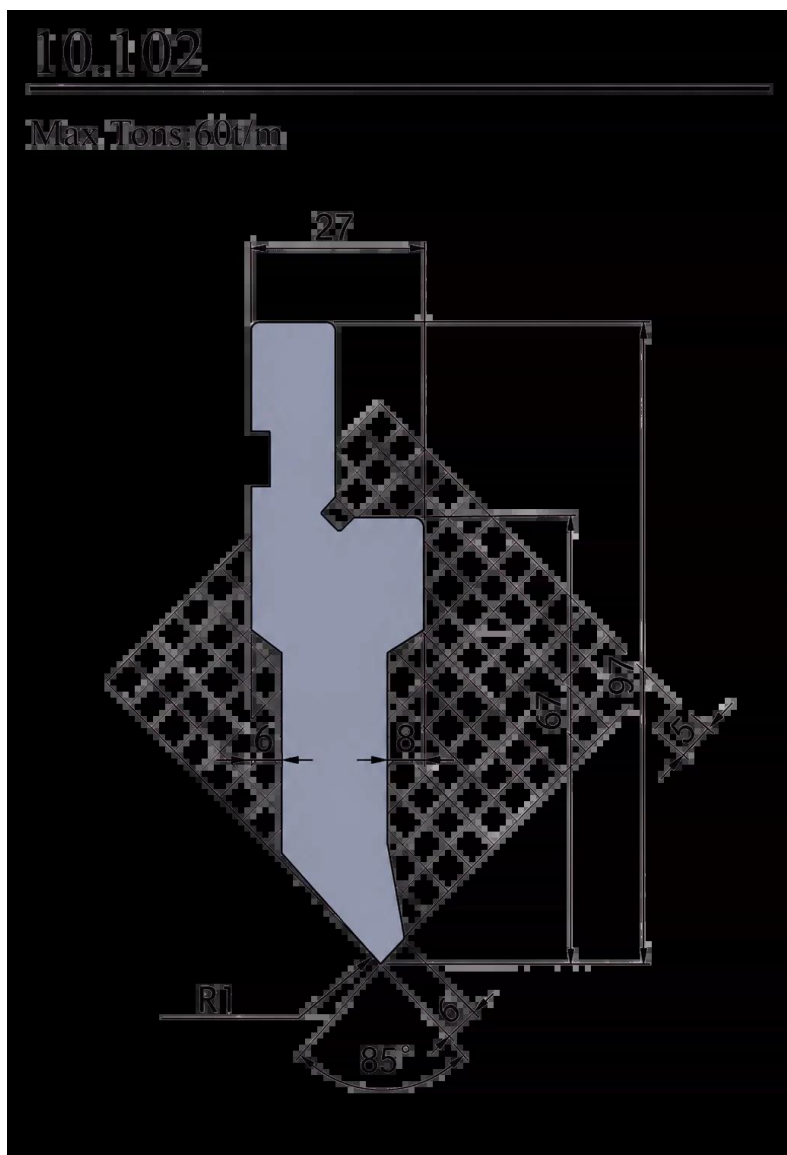




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85° punch 60T/M 10.102

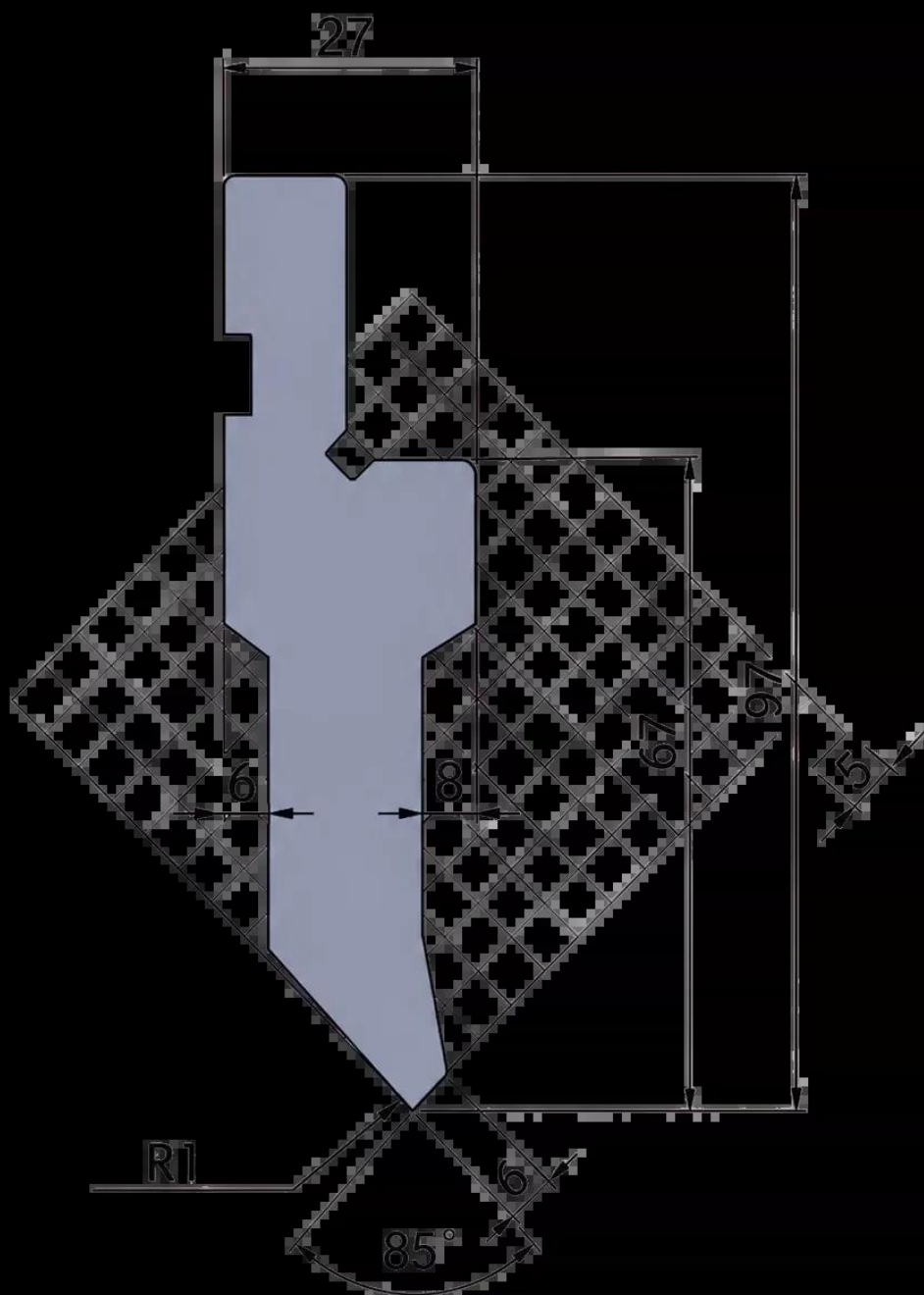




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10.102

Max. Tons: 60t/m





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Press Brake Punch

Punch 10.102

Upper Tool for Sheet-Metal Bending — 85° / R1 / 60 t/m

Punch 10.102 is an upper tool designed for work in press brakes. The punch profile enables bends at an **85°** angle, with an **R1** tip radius.

According to the technical drawing, the maximum tool load is **60 tonnes per metre**. The punch profile has an upper width of **27 mm**, an overall height of **97 mm** and a working height of **67 mm**.

10.102 Punch Profile Designation

60 t/m Maximum Tool Load

85° Tip Working Angle

R1 Working Tip Radius

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.102 is suitable for bending parts requiring good load capacity, stable tool guidance and an 85° working angle.

Key Features

Key Features of Punch 10.102

01

Profil 10.102

Tool profile designation according to the technical drawing: 10.102.

02

60 t/m Load Capacity

The maximum permissible tool load is 60 tonnes per metre.

03

85° Angle

The punch tip geometry enables material bending at an 85° angle.

04



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R1 Radius

The working tip with an R1 radius allows the appropriate bending radius of the part.

05

97 mm Height

The overall profile height is 97 mm according to the technical drawing.

06

67 mm Working Height

The important working dimension of the profile is 67 mm and may be important when selecting the tool.

Technical Parameters

Technical Specification of Punch 10.102

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.102
Maximum Load	60 t/m
Working Angle	85°
Tip Radius	R1
Upper Profile Section Width	27 mm
Overall Profile Height	97 mm
Working Height	67 mm
Side Undercut Dimension	8 mm
Side Dimension from Drawing	6 mm
Tip-Side Dimension	6 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.102 is compatible with the mounting system and requirements of the specific press brake.