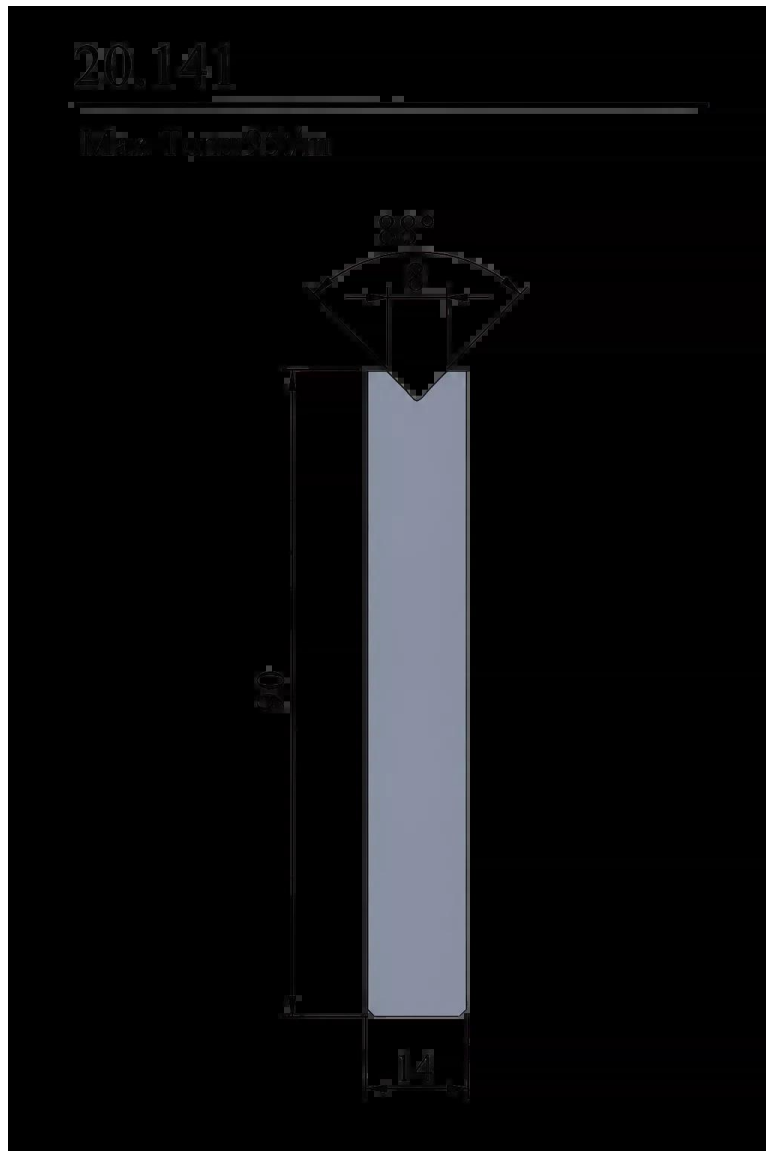




## KARTA PRODUKTOWA

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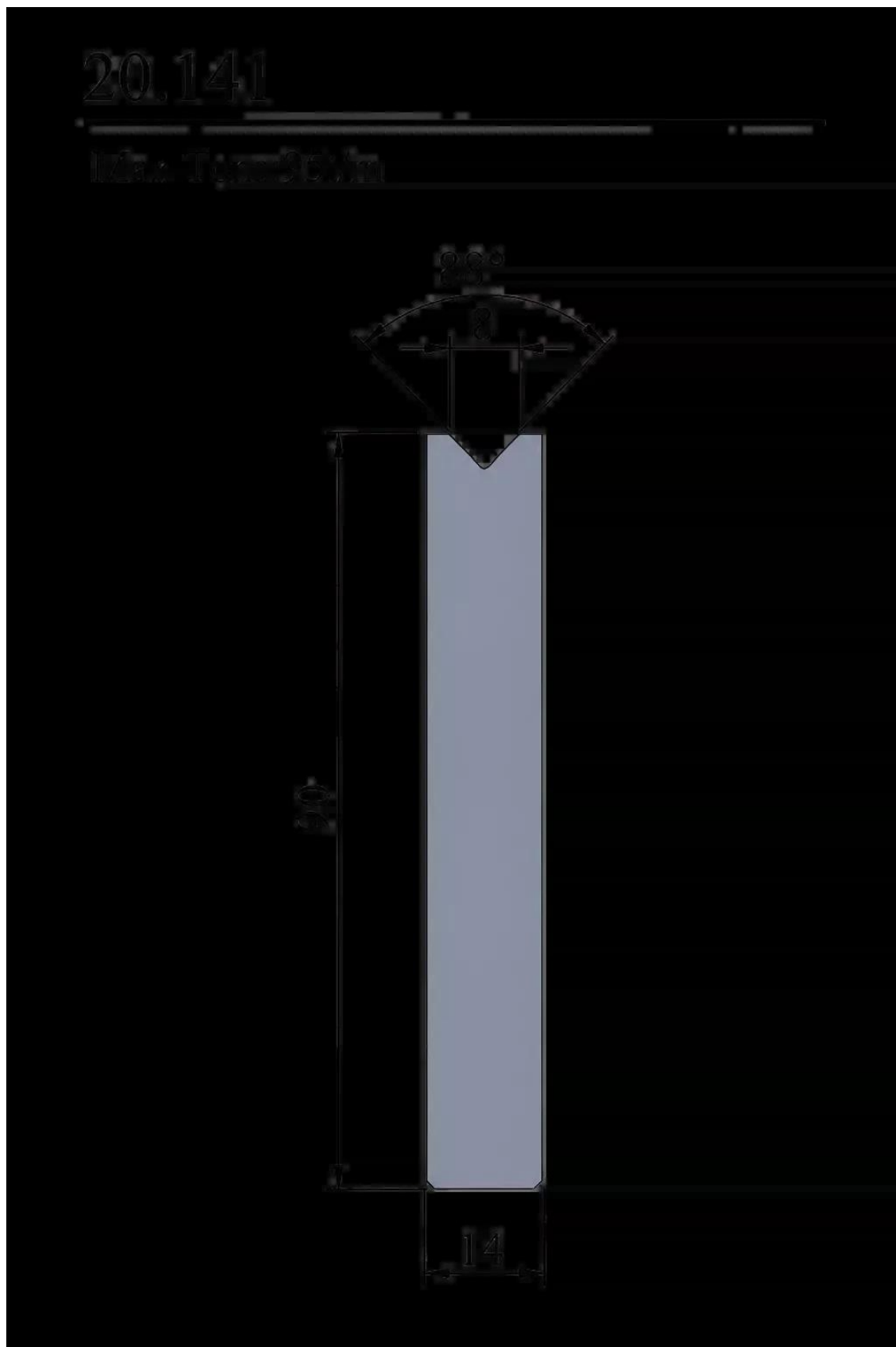
**88° 95T/M 20.141 die**





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Press Brake Bottom Die

### V Die 20.141

V Bottom Die — V8 / 88° / 95 t/m

**Die 20.141** is a bottom tool for a press brake equipped with a V-type working groove. It is used for stable support and guidance of the sheet during the bending process.

**20.141** Die Profile Designation

**95 t/m** Maximum Tool Load

**V8** Working Groove Width

**88°** Die Groove Angle

**V Bottom Die for Precise Sheet-Metal Bending.**

Model 20.141 is designed to work with compatible punches and enables proper material support during the bending process on a press brake.

Key Features

#### Key Features of Die 20.141

A bottom die with a V-groove is a component of press-brake tooling. Properly selected groove width and die angle affect the quality, radius and repeatability of the obtained bend.

01

#### V Bottom Die

Bottom tool for a press brake with a V-shaped working groove.

02

#### V8 Opening

The working groove opening width is 8 mm according to the technical drawing.

03

#### 88° Angle

The die groove is made at an 88° angle, suitable for accurate workpiece forming.

04



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### 95 t/m Load Capacity

The maximum permissible tool load is 95 tonnes per metre of length.

05

### 90 mm Height

The overall die profile height is 90 mm.

06

### 14 mm Width

The tool base width is 14 mm according to the presented drawing.

Technical Parameters

### Technical Specification of Die 20.141

| Parameter            | Value                                      |
|----------------------|--------------------------------------------|
| Tool Type            | V bottom die / bottom tool for press brake |
| Profile Designation  | 20.141                                     |
| Maximum Load         | 95 t/m                                     |
| Working Groove Angle | 88°                                        |
| V-Groove Opening     | 8 mm                                       |
| Overall Height       | 90 mm                                      |
| Base Width           | 14 mm                                      |

Before purchase, check the die's compatibility with the press mounting system, the punch used and the thickness and type of bent material.