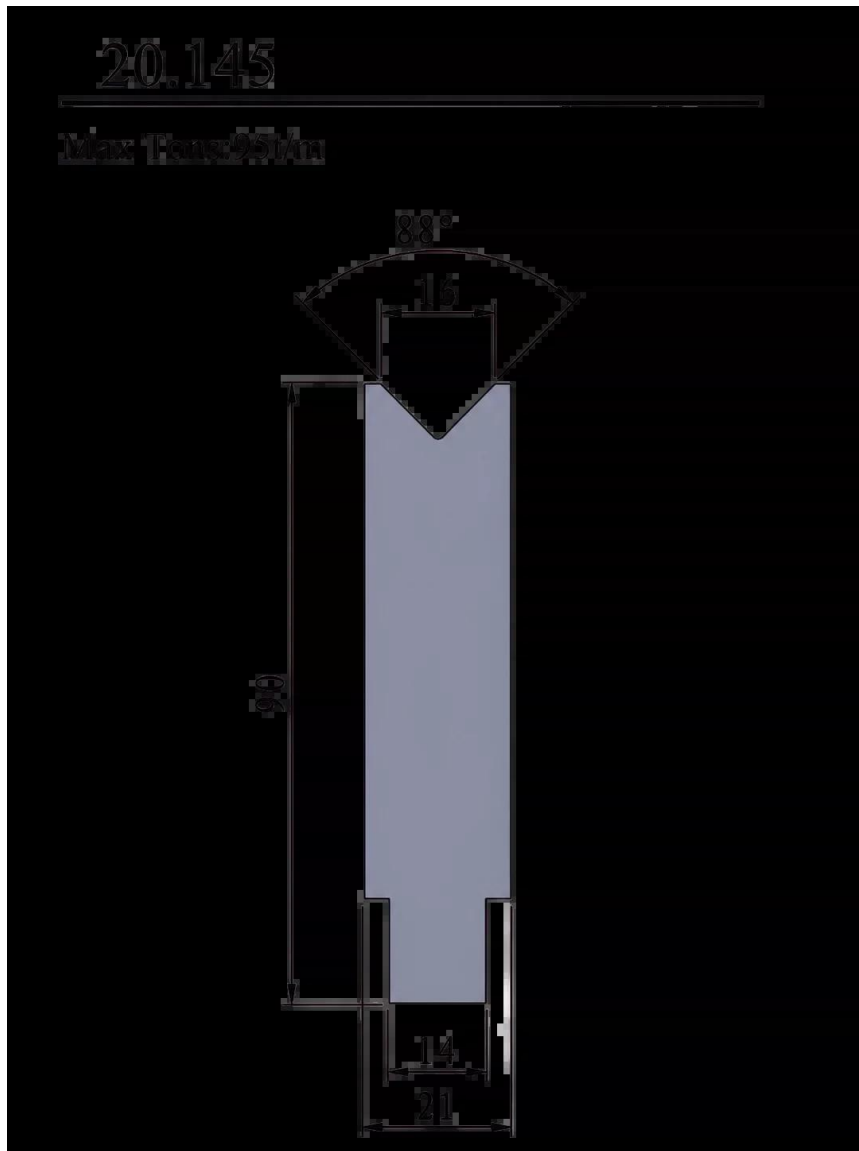




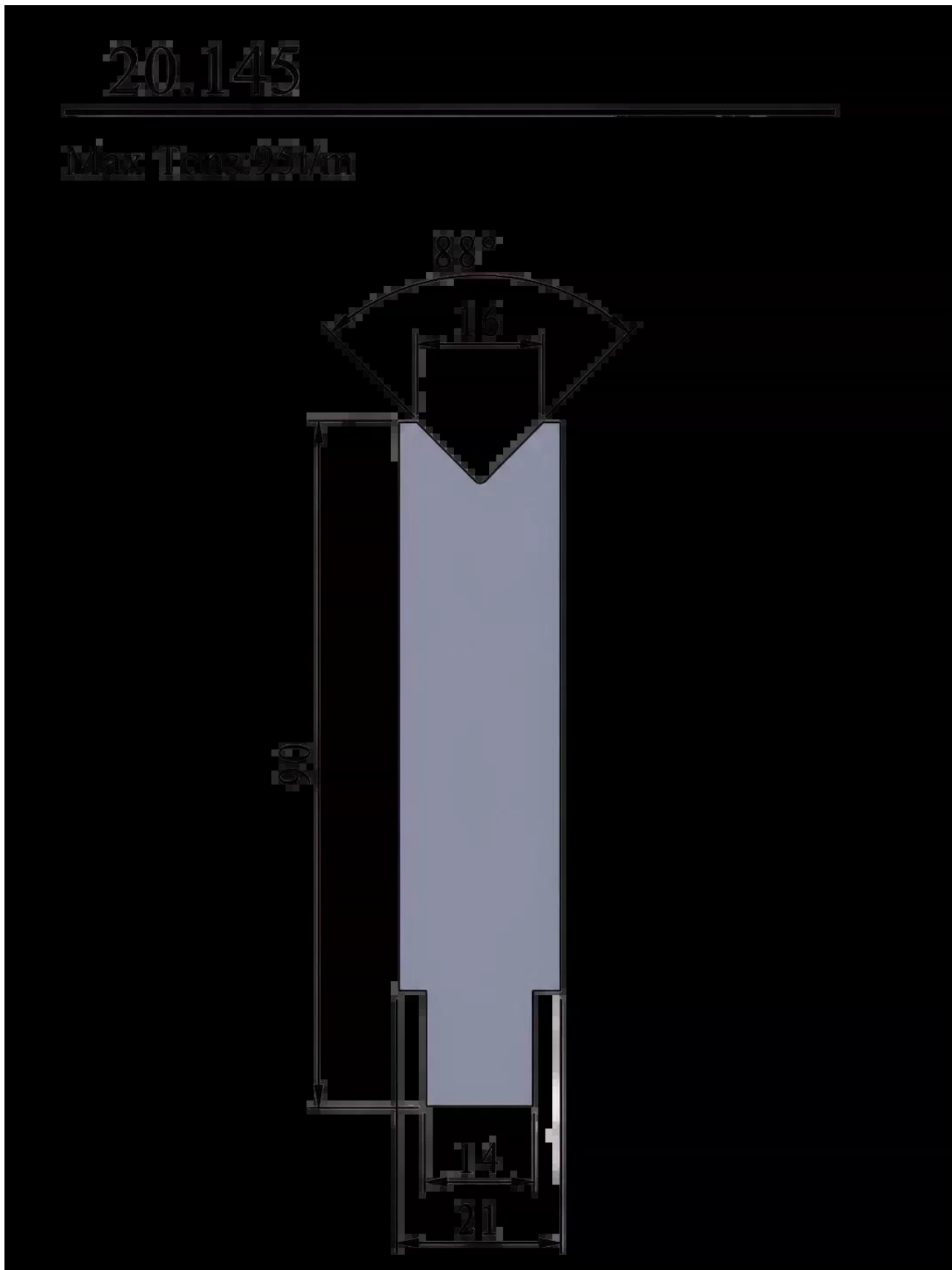
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88° 95T/M 20.145 die





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Press Brake Bottom Die

V Die 20.145

V Bottom Die — V16 / 88° / 95 t/m

Die 20.145 is a bottom tool for work in press brakes. The profile is equipped with a V-type working groove that is responsible for stable material support during bending.

20.145 Die Profile Designation

95 t/m Maximum Tool Load

V16 Working Groove Width

88° Die Groove Angle

V Bottom Die for Stable and Repeatable Sheet-Metal Bending.

Model 20.145 allows proper material support during operation and works with compatible punches for press brakes.

Key Features

Key Features of Die 20.145

A V bottom die is a basic component of press-brake tooling. Properly selected groove opening, angle and compatible punch affect the quality, radius and repeatability of the bends being produced.

01

V Bottom Die

Bottom tool for a press brake equipped with a V-type working groove.

02

V16 Opening

The working groove opening width is 16 mm according to the technical drawing.

03

88° Angle

The working groove is made at an 88° angle, suitable for precise sheet-metal forming.

04



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95 t/m Load Capacity

The maximum permissible die load is 95 tonnes per metre of length.

05

90 mm Height

The overall die profile height is 90 mm.

06

14 / 21 mm Base

The profile has a working base width of 14 mm and an overall width of 21 mm.

Technical Parameters

Technical Specification of Die 20.145

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.145
Maximum Load	95 t/m
Working Groove Angle	88°
V-Groove Opening	16 mm
Overall Height	90 mm
Working Base Width	14 mm
Overall Base Width	21 mm

Before purchase, verify the die's compatibility with the press mounting system, selected punch and the thickness and type of processed material.