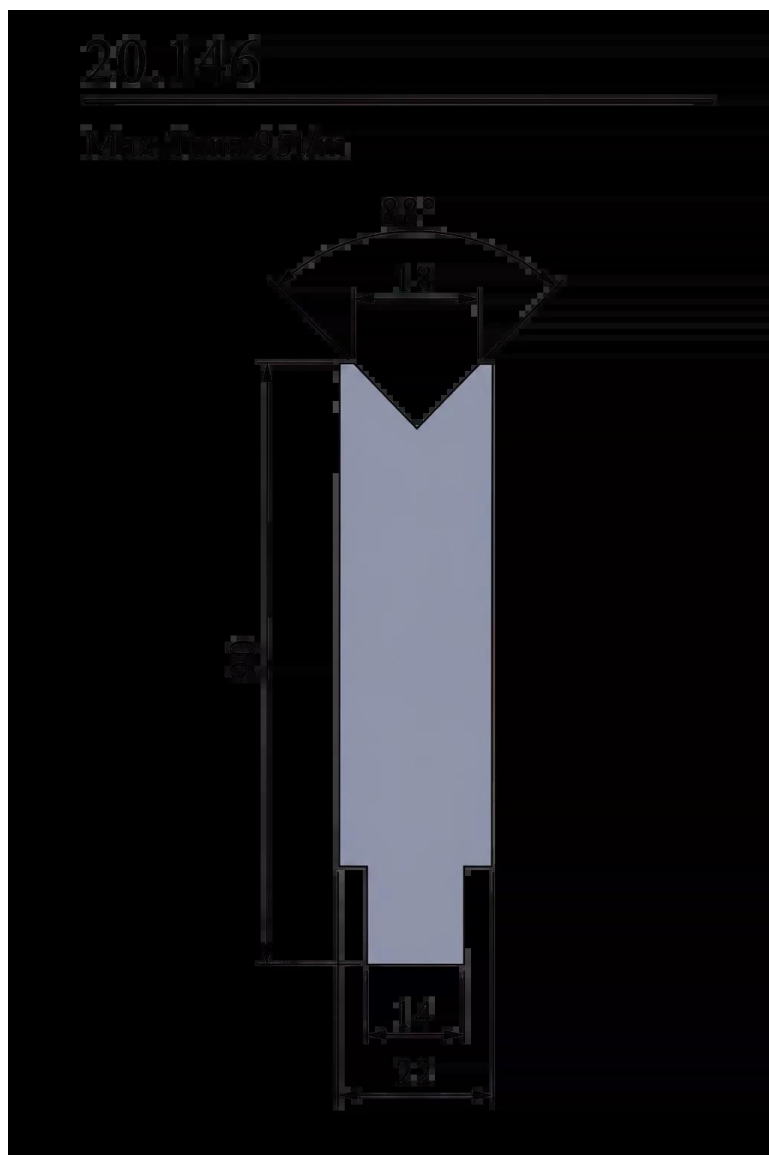




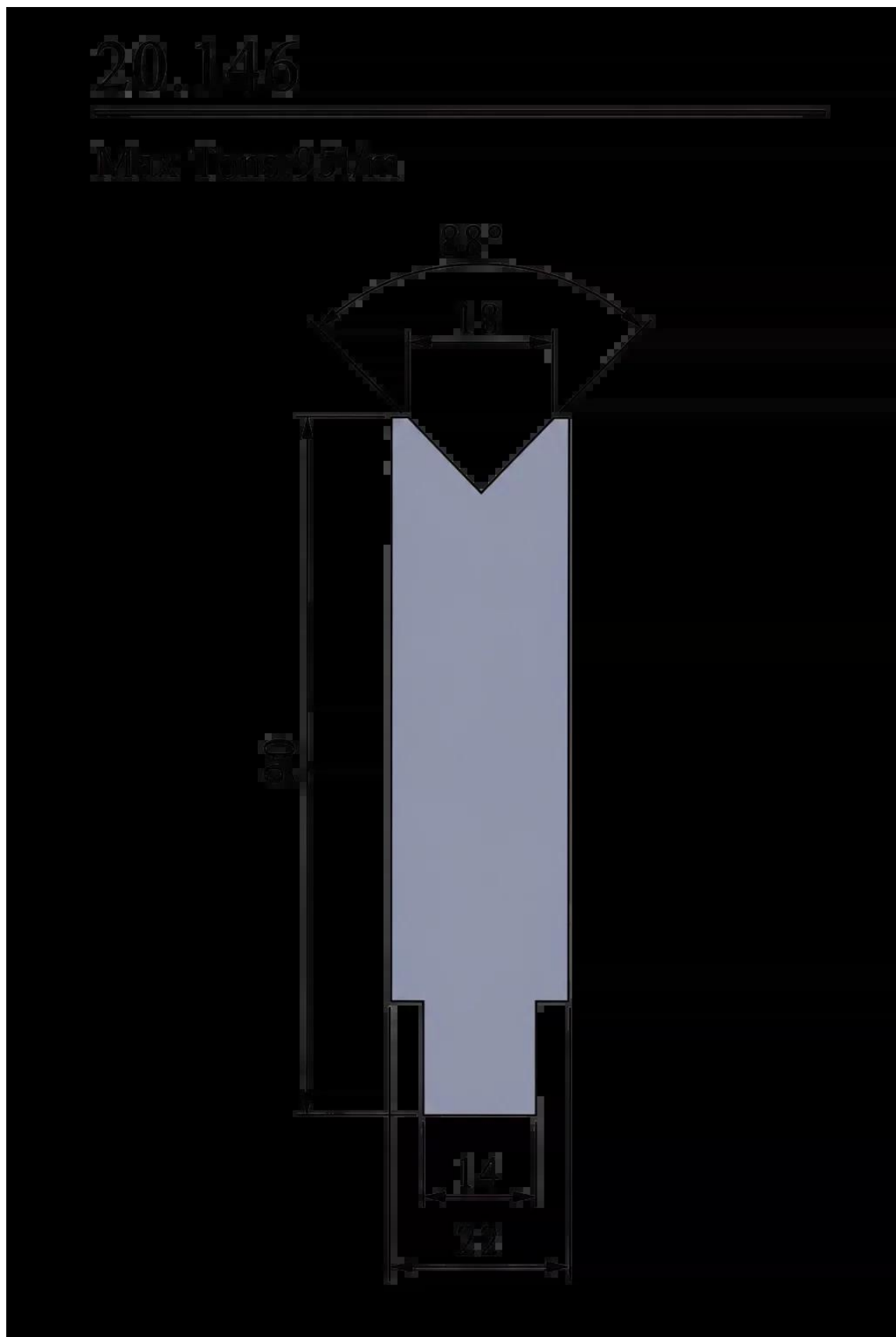
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88° 95T/M 20.146 die





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Press Brake Bottom Die

V Die 20.146

V Bottom Die — V18 / 88° / 95 t/m

Die 20.146 is a bottom tool designed for work in press brakes. The profile has a V-type working groove that provides stable sheet support during the bending process.

20.146 Die Profile Designation

95 t/m Maximum Tool Load

V18 Working Groove Width

88° Die Groove Angle

V Bottom Die for Stable and Repeatable Sheet-Metal Bending.

Model 20.146 enables proper material guidance during operation and works with compatible punches for press brakes.

Key Features

Key Features of Die 20.146

A V bottom die is a basic component of press-brake tooling. Correctly selected groove opening, angle and mating punch affect the quality, radius and repeatability of the bends being produced.

01

V Bottom Die

Bottom tool for a press brake equipped with a V-type working groove.

02

V18 Opening

The working groove opening width is 18 mm according to the technical drawing.

03

88° Angle

The working groove is made at an 88° angle, suitable for accurate sheet-metal forming.

04



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95 t/m Load Capacity

The maximum permissible die load is 95 tonnes per metre of length.

05

90 mm Height

The overall die profile height is 90 mm.

06

14 / 22 mm Base

The profile has a working base width of 14 mm and an overall width of 22 mm.

Technical Parameters

Technical Specification of Die 20.146

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.146
Maximum Load	95 t/m
Working Groove Angle	88°
V-Groove Opening	18 mm
Overall Height	90 mm
Working Base Width	14 mm
Overall Base Width	22 mm

Before purchase, verify the die's compatibility with the press mounting system, selected punch and the thickness and type of processed material.