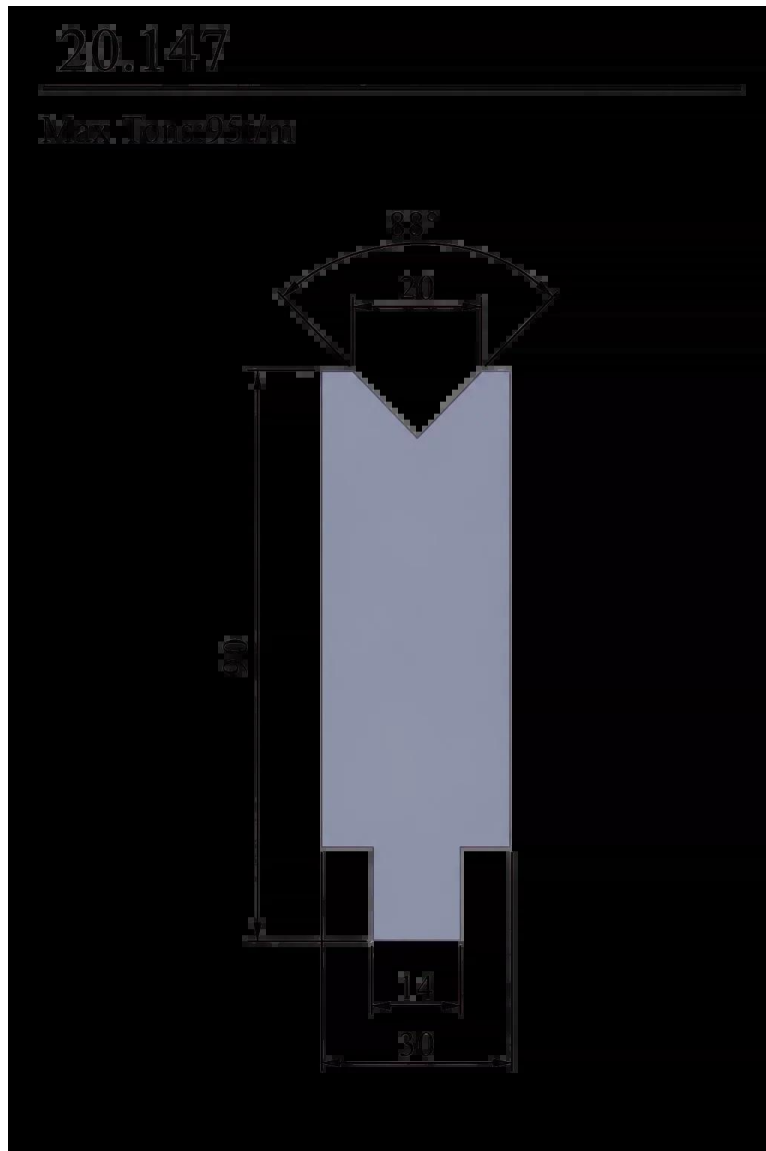




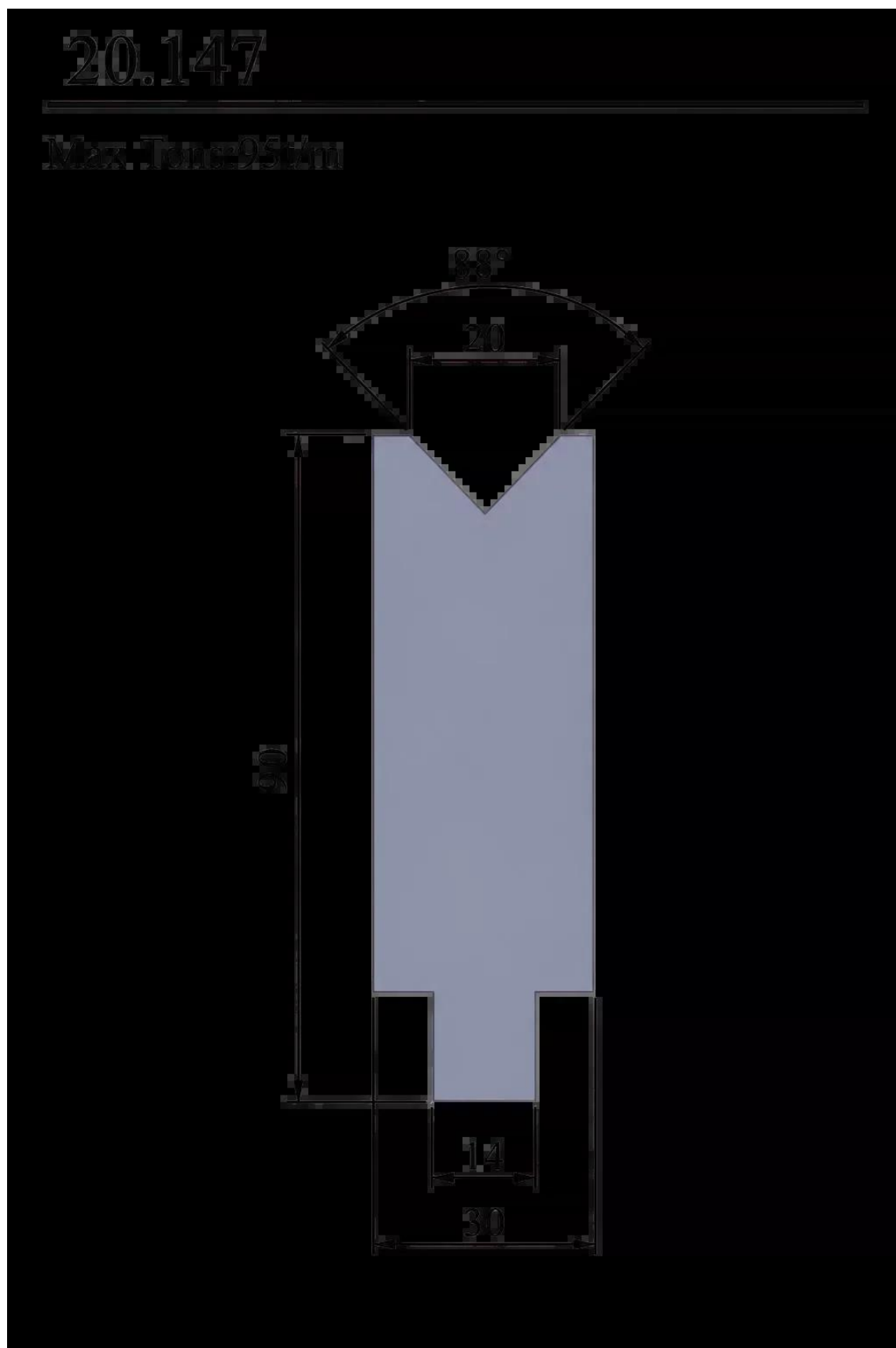
KARTA PRODUKTOWA

88° 95T/M 20.147 die





KARTA PRODUKTOWA





KARTA PRODUKTOWA

Press Brake Bottom Die

V Die 20.147

V Bottom Die — V20 / 88° / 95 t/m

Die 20.147 is a bottom tool for press brakes equipped with a wide V-type working groove. The design provides stable material support and proper sheet guidance during the bending process.

20.147 Die Profile Designation

95 t/m Maximum Tool Load

V20 Working Groove Width

88° Die Groove Angle

V20 Die for Stable Bending of Parts Requiring a Larger Groove Opening.

Model 20.147 is intended for use with compatible punches in press brakes and for proper material support during machining.

Key Features

Key Features of Die 20.147

A bottom die with a V-groove is a key component of press-brake tooling. Selecting the correct V-opening, groove angle and mating punch affects the quality, radius and repeatability of the bends being produced.

01

V Bottom Die

Bottom tool for a press brake with a V-geometry working groove.

02

V20 Opening

The working groove opening width is 20 mm according to the technical drawing.

03

88° Angle

The working groove is made at an 88° angle, suitable for accurate sheet-metal forming.

04



KARTA PRODUKTOWA

95 t/m Load Capacity

The maximum permissible die load is 95 tonnes per metre of length.

05

90 mm Height

The overall die profile height is 90 mm.

06

14 / 30 mm Profile

The lower tang is 14 mm wide, and the overall profile width is 30 mm.

Technical Parameters

Technical Specification of Die 20.147

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.147
Maximum Load	95 t/m
Working Groove Angle	88°
V-Groove Opening	20 mm
Overall Height	90 mm
Lower Tang Width	14 mm
Overall Profile Width	30 mm

Before purchase, verify the die's compatibility with the press mounting system, selected punch and the thickness and type of processed material.