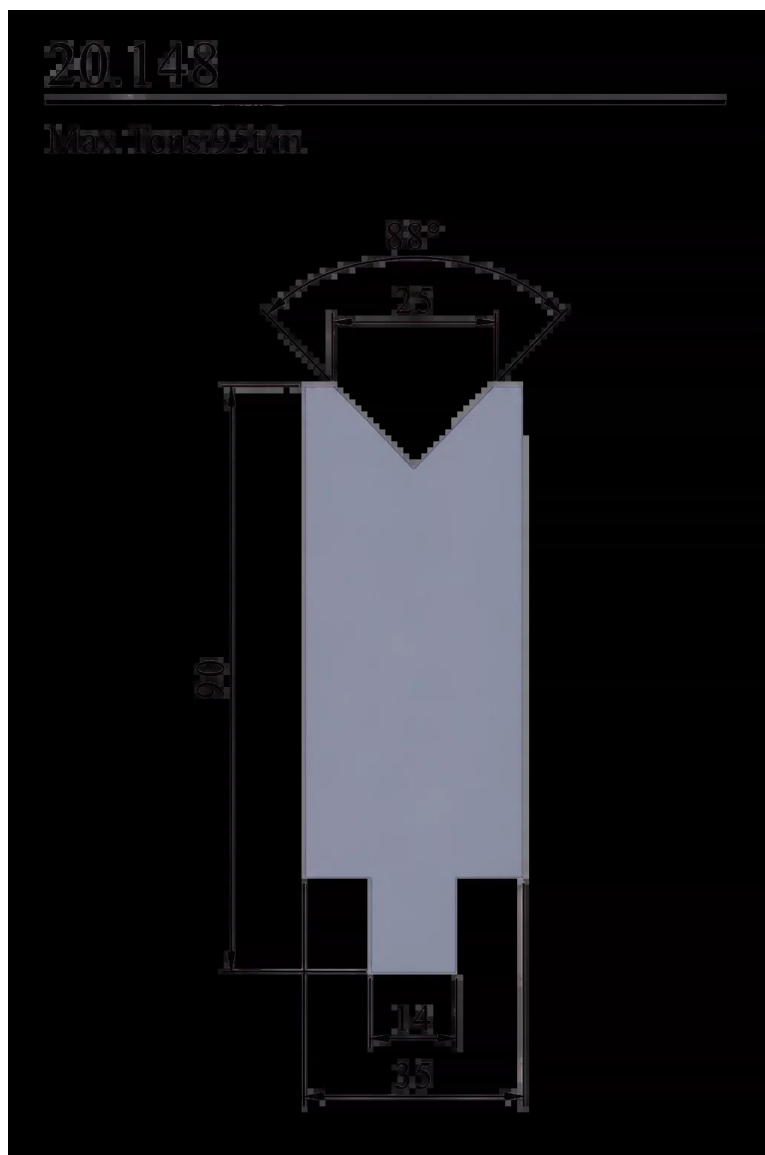




KARTA PRODUKTOWA

88° 95T/M 20.148 die





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20.148

Max. Tons: 954m.





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Press Brake Bottom Die

V Die 20.148

V Bottom Die — V25 / 88° / 95 t/m

Die 20.148 is a bottom tool for work in press brakes. The wide V-type working groove provides stable support for the material when making bends with a larger radius.

20.148 Die Profile Designation

95 t/m Maximum Tool Load

V25 Working Groove Width

88° Die Groove Angle

V25 Die for Stable Bending of Sheets Requiring a Larger Groove Opening.

Model 20.148 is intended for use with compatible punches in press brakes and for proper material support during bending.

Key Features

Key Features of Die 20.148

A bottom die with a V-groove is a key component of press-brake tooling. Proper selection of V-opening, groove angle and mating punch affects the quality, radius and repeatability of the bends being produced.

01

V Bottom Die

Bottom tool for a press brake equipped with a V-type working groove.

02

V25 Opening

The working groove opening width is 25 mm according to the technical drawing.

03

88° Angle

The working groove is made at an 88° angle, suitable for precise sheet-metal forming.

04



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95 t/m Load Capacity

The maximum permissible die load is 95 tonnes per metre of length.

05

90 mm Height

The overall die profile height is 90 mm.

06

14 / 35 mm Profile

The lower tang is 14 mm wide, and the overall profile width is 35 mm.

Technical Parameters

Technical Specification of Die 20.148

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.148
Maximum Load	95 t/m
Working Groove Angle	88°
V-Groove Opening	25 mm
Overall Height	90 mm
Lower Tang Width	14 mm
Overall Profile Width	35 mm

Before purchase, verify the die's compatibility with the press mounting system, selected punch and the thickness and type of processed material.