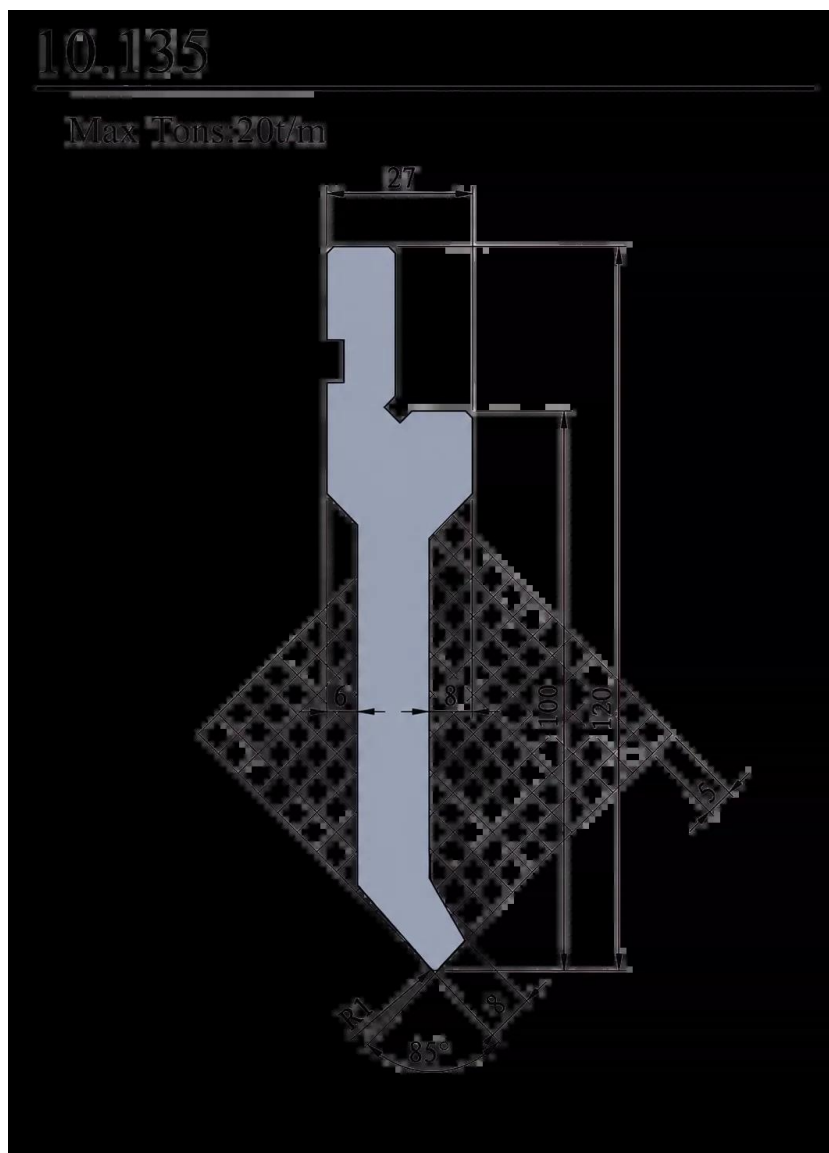




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88° punch 20T/M 10.135

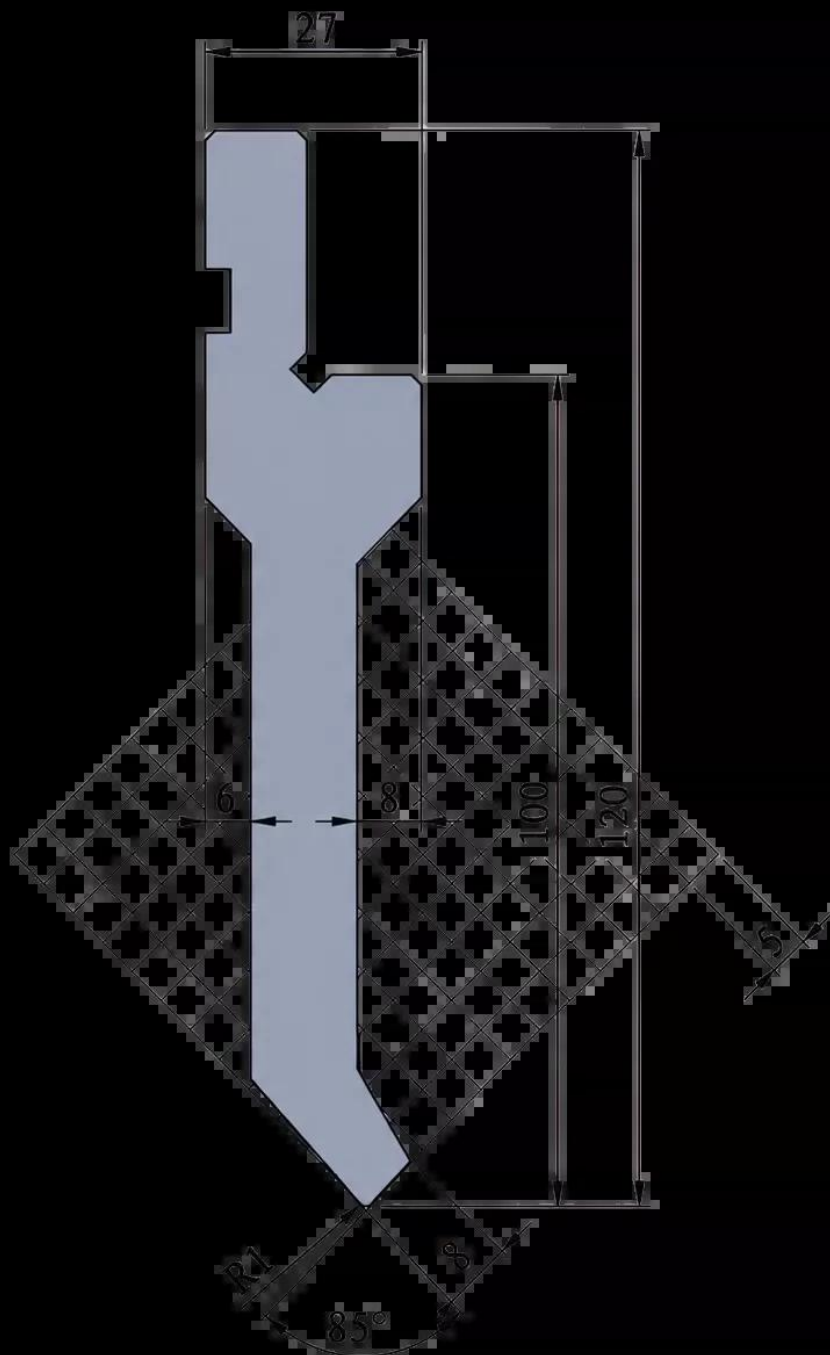




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10.135

Max Tons: 20t/m





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Press Brake Punch

Punch 10.135

Upper Tool for Sheet-Metal Bending — 85° / R1 / 20 t/m

Punch 10.135 is an upper tool designed for work in press brakes. The punch profile enables bends at an **85°** angle, with an **R1** tip radius.

According to the technical drawing, the maximum tool load is **20 tonnes per metre**. The punch profile has an upper width of **27 mm**, an overall height of **120 mm** and the indicated working dimension of **100 mm**.

10.135 Punch Profile Designation

20 t/m Maximum Tool Load

85° Tip Working Angle

R1 Working Tip Radius

Punch for Precise Sheet-Metal Bending on a Press Brake.

Profile 10.135 is suitable for producing parts requiring a narrow, extended working section, a fixed 85° angle and an appropriate bending radius.

Key Features

Key Features of Punch 10.135

01

Profil 10.135

Tool profile designation according to the technical drawing: 10.135.

02

20 t/m Load Capacity

The maximum permissible tool load is 20 tonnes per metre.

03

85° Angle

The punch tip geometry enables material bending at an 85° angle.

04



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R1 Radius

The working tip with an R1 radius allows the appropriate bending radius of the part.

05

120 mm Height

The overall profile height is 120 mm according to the technical drawing.

06

100 mm Working Dimension

The drawing indicates a 100 mm working dimension, important when selecting the tool for the press.

Technical Parameters

Technical Specification of Punch 10.135

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.135
Maximum Load	20 t/m
Working Angle	85°
Tip Radius	R1
Upper Profile Section Width	27 mm
Overall Profile Height	120 mm
Working Dimension	100 mm
Left Side Dimension	6 mm
Side Undercut Dimension	8 mm
Tip-Side Dimension	8 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.135 is compatible with the mounting system and requirements of the specific press brake.