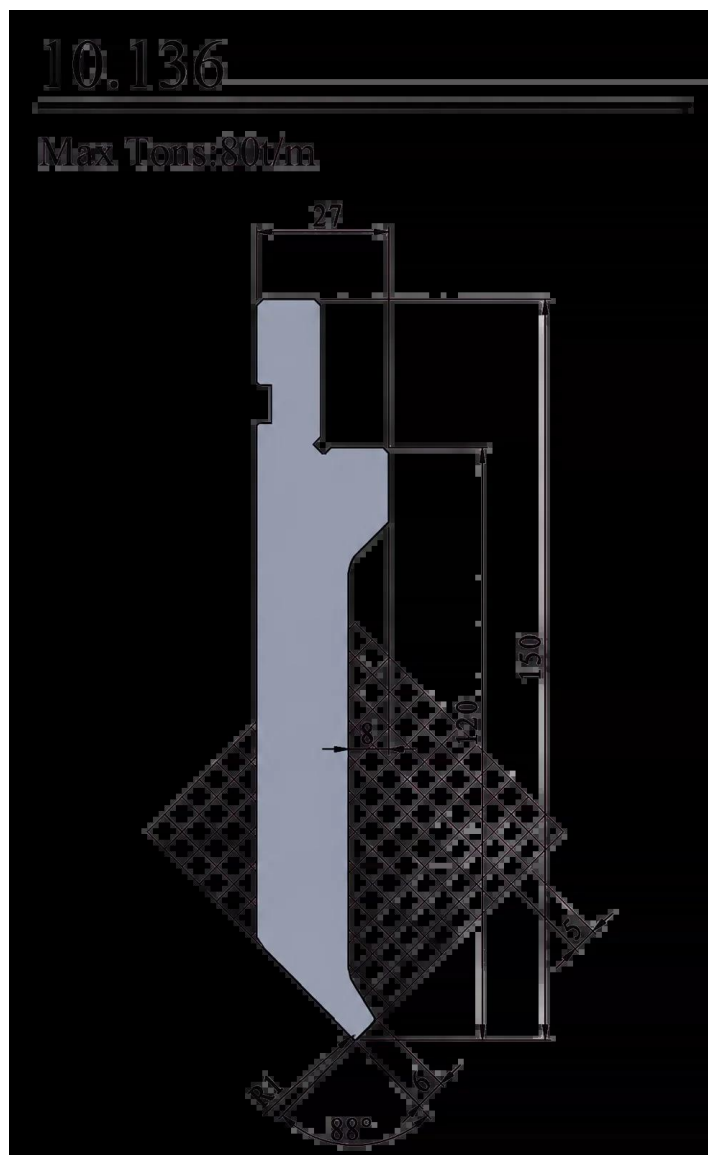
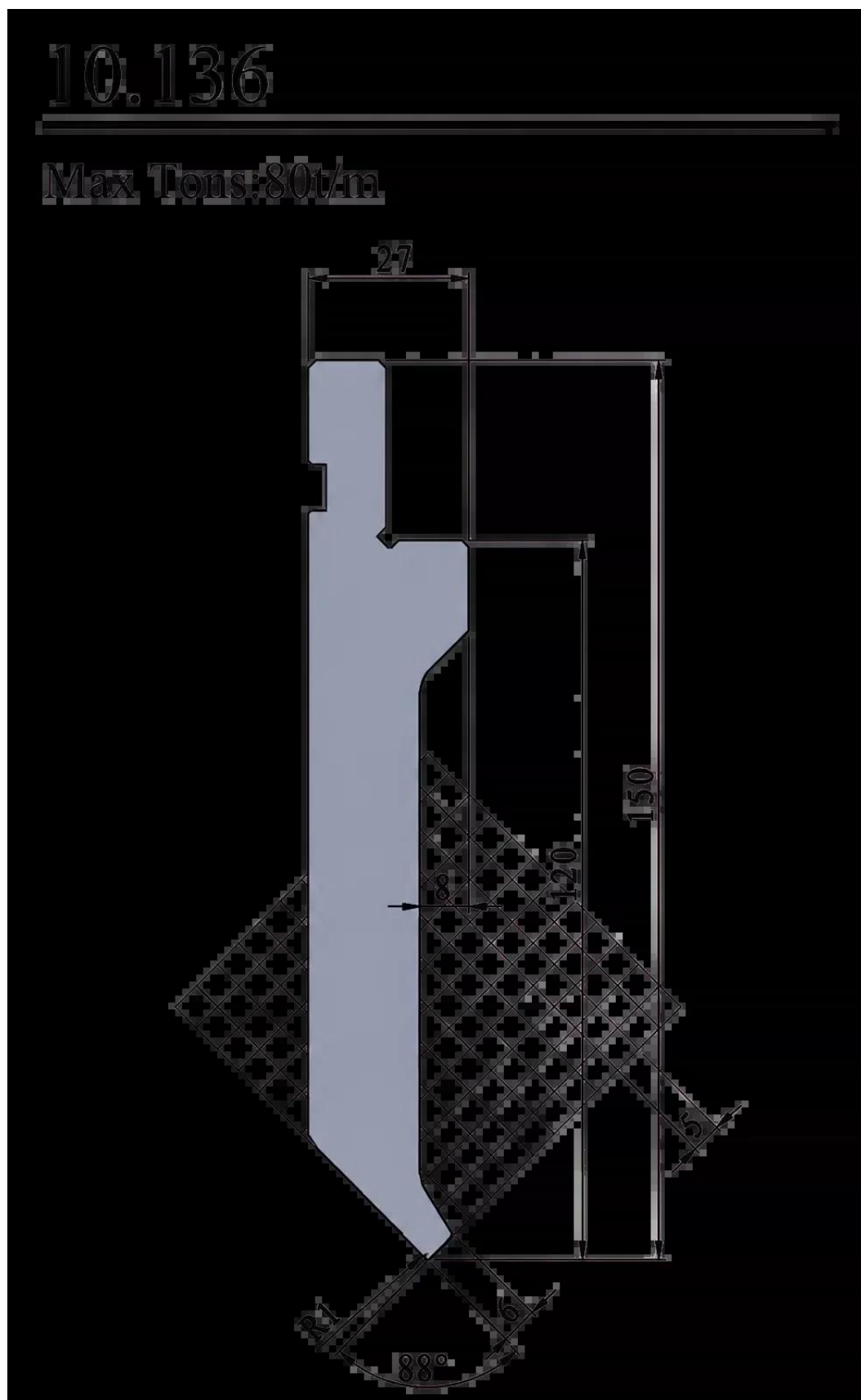




KARTA PRODUKTOWA

88° punch 80T/M 10.136







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Press Brake Punch

Punch 10.136

Upper Tool for Sheet-Metal Bending — 88° / R1 / 80 t/m

Punch 10.136 is an upper tool designed for work in press brakes. The profile enables bends at an **88°** angle, with an **R1** tip radius.

According to the technical drawing, the maximum tool load is **80 tonnes per metre**. The punch has an upper width of **27 mm**, an overall height of **150 mm** and the indicated working dimension of **120 mm**.

10.136 Punch Profile Designation

80 t/m Maximum Tool Load

88° Tip Working Angle

R1 Working Tip Radius

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.136 is suitable for bending parts requiring increased height, an 88° working angle and stable tool guidance during operation.

Key Features

Key Features of Punch 10.136

01

Profil 10.136

Tool profile designation according to the technical drawing: 10.136.

02

80 t/m Load Capacity

The maximum permissible tool load is 80 tonnes per metre.

03

88° Angle

The punch tip geometry enables material bending at an 88° angle.

04



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R1 Radius

The working tip with an R1 radius allows the appropriate bending radius of the part.

05

150 mm Height

The overall profile height is 150 mm according to the technical drawing.

06

120 mm Working Dimension

The drawing indicates a 120 mm working dimension, important when selecting the tool for the press.

Technical Parameters

Technical Specification of Punch 10.136

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.136
Maximum Load	80 t/m
Working Angle	88°
Tip Radius	R1
Upper Profile Section Width	27 mm
Overall Profile Height	150 mm
Working Dimension	120 mm
Side Undercut Dimension	8 mm
Tip-Side Dimension	6 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.136 is compatible with the mounting system and requirements of the specific press brake.