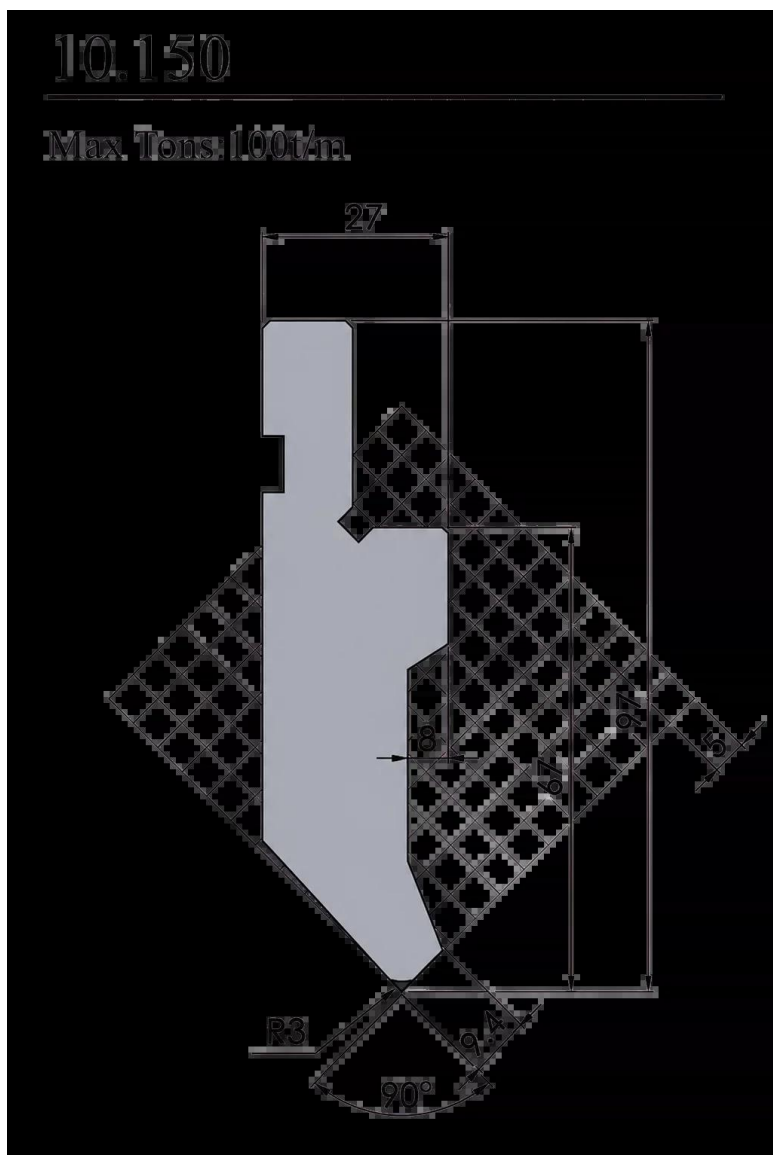




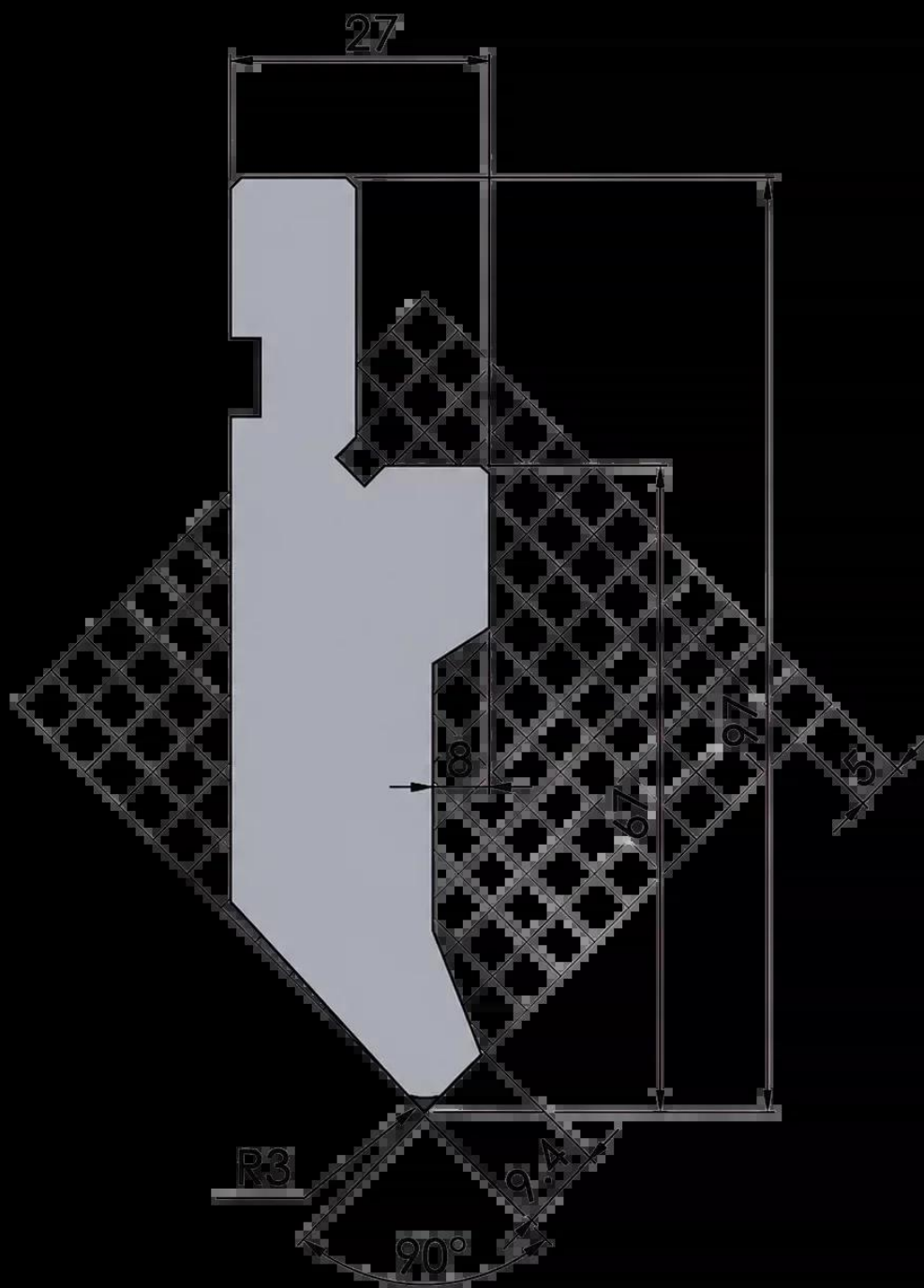
KARTA PRODUKTOWA

90° punch 100T/M 10.150



10.150

Max. Tons: 100t/m





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Press Brake Punch

Punch 10.150

Upper Tool for Sheet-Metal Bending — 90° / R3 / 100 t/m

Punch 10.150 is an upper tool designed for work in press brakes. The punch profile enables precise bends at a **90°** angle, with an **R3** tip radius.

According to the technical drawing, the maximum tool load is **100 tonnes per metre**. The punch has a characteristic working profile with base dimensions of 27 mm, 97 mm and 67 mm.

10.150 Punch Profile Designation

100 t/m Maximum Tool Load

90° Tip Working Angle

R3 Working Tip Radius

Punch for Precise Sheet-Metal Bending on a Press Brake.

Profile 10.150 is suitable as an upper tool in sheet-metal bending processes where repeatability, stability and appropriate tool load capacity are required.

Key Features

Key Features of Punch 10.150

01

Profil 10.150

Tool profile designation according to the technical drawing: 10.150.

02

100 t/m Load Capacity

The maximum permissible tool load is 100 tonnes per metre.

03

90° Angle

The punch tip geometry has been designed for bending at a 90° angle.

04



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R3 Radius

The working tip has an R3 radius, which affects the internal radius of the bent part.

05

Mounting Profile

The shape of the upper section of the tool corresponds to the standard mounting used in press brakes.

06

Dimensional Drawing

The profile dimensions can be used to verify compatibility with the existing press and holder.

Technical Parameters

Technical Specification of Punch 10.150

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.150
Maximum Load	100 t/m
Working Angle	90°
Tip Radius	R3
Upper Profile Section Width	27 mm
Overall Profile Height	97 mm
Working Height	67 mm
Side Undercut Dimension	8 mm
Tip-Side Dimension	9,4 mm
Additional Profile Dimension	5 mm

The values were transcribed from the technical drawing. Before purchase, it is worth confirming the punch compatibility with the holder and mounting system of the specific press brake.